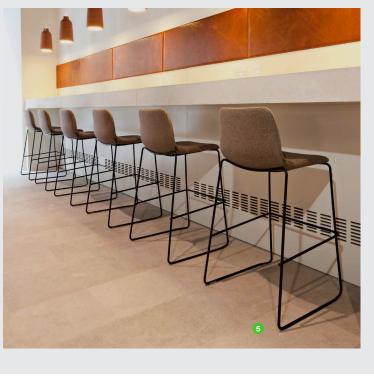
2

Chair / Lounge / Barstool



#### **About Viv**

As a simple and comfortable staple of the naughtone portfolio, the Viv chair's slender shape is highlighted by its tight and skilful upholstery, making it a welcome addition to the home, meeting room or break out space.

Viv stacks neatly on the ground and on a designated stacking trolley.

#### Compliance

- SCS Indoor Advantage™ Gold Certificate
- FSC®certified products available upon request
- naughtone is **FISP** and **ISO14001** certified
- Our chairs are designed to meet or exceed all EN performance requirements per BS EN 16139:2013
- Health Product Declaration (HPD) reports available





VIVCHB4L Viv Chair 4 Leg Base W 560 D 550 H 810 Seat 450 W 22 D 21.5 H 32 Seat 17.5



Viv Counter Height Stool with Sled Base

W 565 **D** 545 **H** 915 **Seat** 650 W 22 D 21.5 H 36 Seat 25.5



with 4 Leg Base W 570 D 535 H 955 Seat 650



VIVCHSL Viv Chair Sled Base W 515 **D** 570 **H** 825 **Seat** 450 W 20.5 D 22.5 H 32.5 Seat 17.5



W 565 D 575 H 1025 Seat 750

W 22 D 22.5 H 40.5 Seat 29.5



W 505 **D** 555 **H** 810 **Seat** 450

W 20 D 22 H 32 Seat 17.5

### **Base Options**



White / Black Powder Coated Base



RAL Powder Coated Base





#### Stacking Trolley Available for Chairs Only



STACKTROOMP Stacking Trolley Black W1010 D595 H1690 W 40 D 23.5 H 67

Stacking Quantities Viv Chair Sled Base Viv Chair 4 Leg Base



W 22.5 D 21 H 37.5 Seat 25.5

with 4 Leg Base

W 570 D 535 H 1055 Seat 750 W 22.5 D 21 H 41.5 Seat 29.5









4 Star / 5 Star



#### **About Viv**

As a simple and comfortable staple of the naughtone portfolio, the Viv chair's slender shape is highlighted by its tight and skilful upholstery, making it a welcome addition to the home, meeting room or break out space.

#### Compliance

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- FSC®certified products available upon request
- naughtone is **FISP** and **ISO14001** certified
- Our chairs are designed to meet or exceed all EN performance requirements per BS EN 16139:2013
- Health Product Declaration (HPD) reports available

### Sizes All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



VIVCH4S Viv4StarBase W 500 **D** 530 **H** 785 **Seat** 450 W 19.5 D 21 H 31 Seat 17.5



VIVCH5S Viv Chair 5 Star Base W 635 **D** 530 **H** 785 **Seat** 450 W 25 D 21 H 31 Seat 17.5



VIVACH4S Viv Armchair 4 Star Base W 500 D 530 H 785 Seat 450 W 19.5 D 21 H 31 Seat 17.5



Viv Armchair 5 Star Base W 635 **D** 530 **H** 785 **Seat** 450 W 25 D 21 H 31 Seat 17.5

#### **Base Finishes**



4 Star Base White / Black





4 Star Base RAL Powder Coated



5 Star Base RAL Powder Coated



#### **Other Options**

**5 Star Base White / Black** Standard



5 Star Base Gas Lift mechanism









1 Viv Chair 2 Viv Counter Height Stool **Viv** Chair designed by naughtone 2008





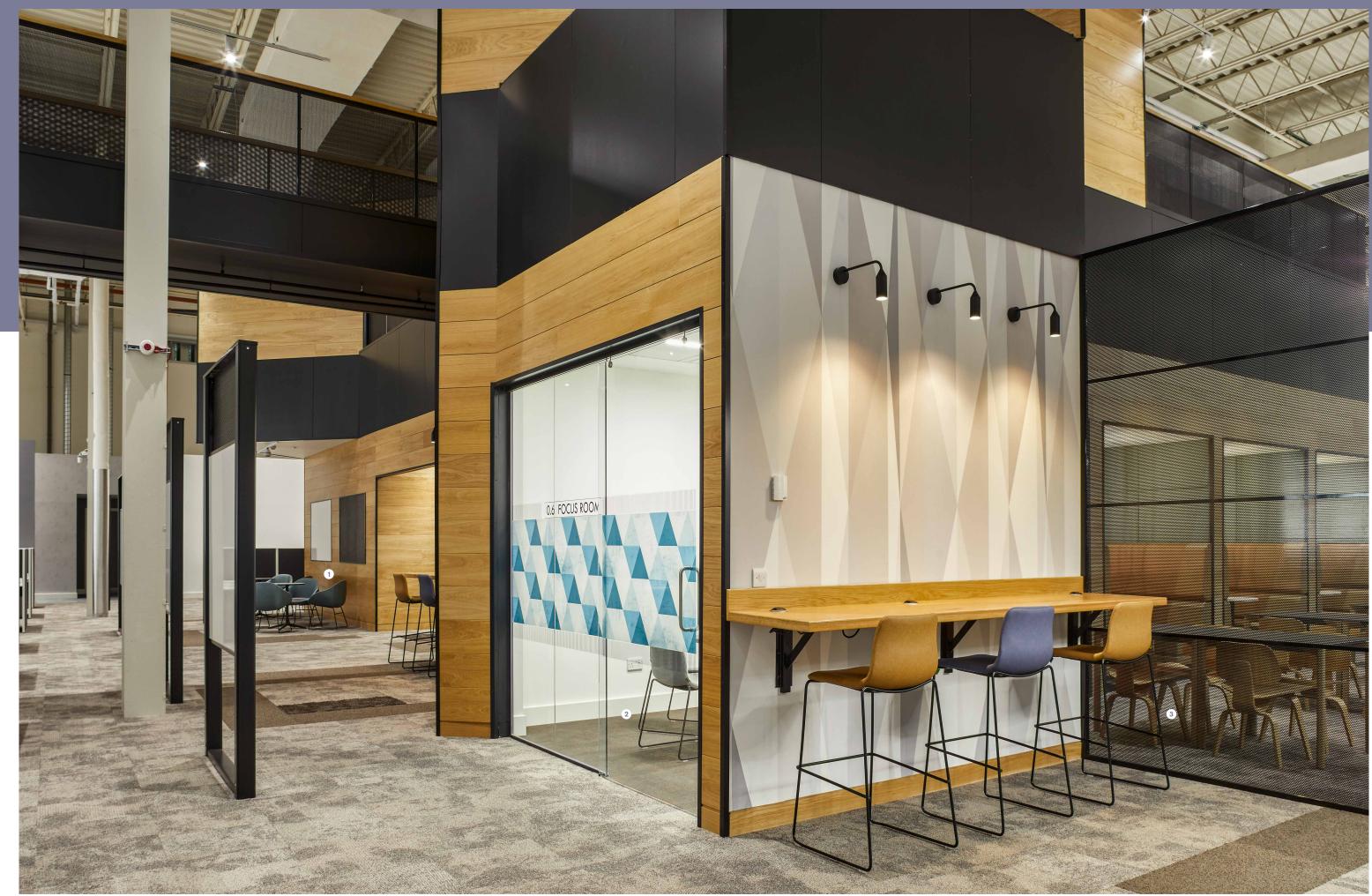
1 Ali Coffee Table 2 Fold Table 3 Viv Armchair 4 Star



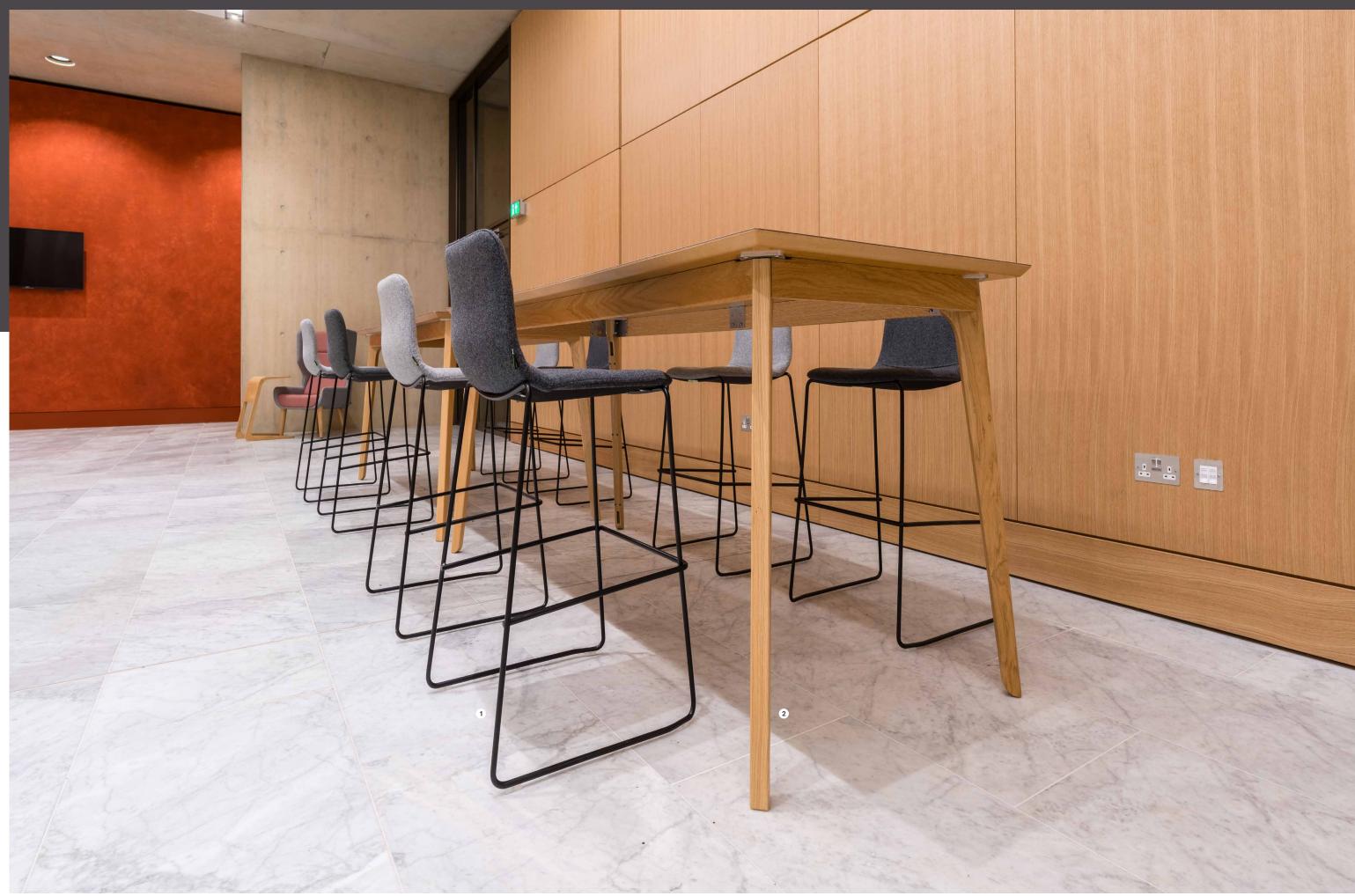
1 Pullman Chair 2 Viv 4 Leg Base 3 Ali Cafe Table



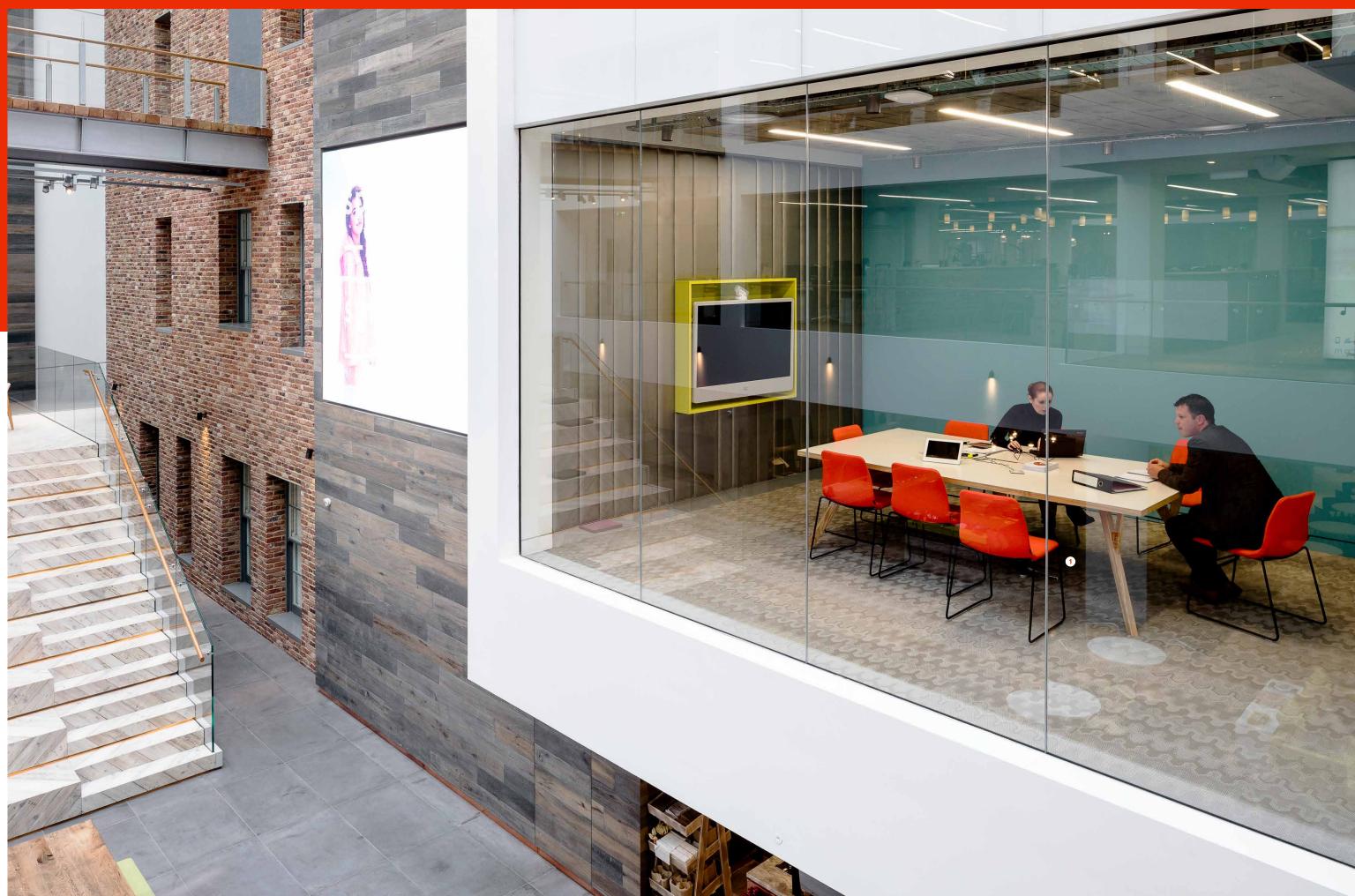
1 Always Chair 2 Viv Chair 3 Viv Barstool



**♦ Viv** Barstool **♦ Dalby** Table



1 Viv Chair designed by naughtone 2008



# Viv Chair Technical Specifications

#### **Testing**

Our chairs are designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests

- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

#### **Structural Testing Certifications**

#### **VIVCHSL**

Viv chair sled base **BS EN 16139:2013, Level 2** Static load 200kg

VIVLOSL Viv lounge sled base BS EN 16139,2013, Level 1 Static Load 160kg

#### VIVACH5SL

Viv Armchair 5 star base with lift mechanism

**ANSI/BIFMA X5.1 - 2017** 

Static Load 300lbs

#### **Flammability**

The cold cure foam material has been tested to meet the following standards:

British standard 5852:2006 Part 2

California Technical Bulletin **117-2013** 

Italian standards
UNI 9175-CLASS 1.IM

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

www.kvadrat.dk
www.camirafabrics.com
www.butefabrics.com
www.panaz.com
www.maharam.com
www.vescom.com
www.ultrafabricsllc.com
www.crestleather.com

#### **Servicing**



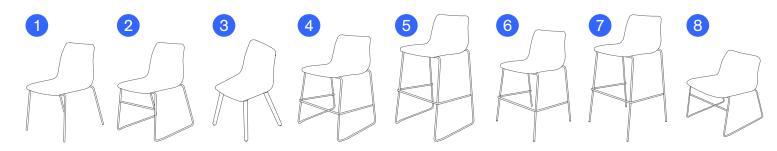
If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

#### Warranty

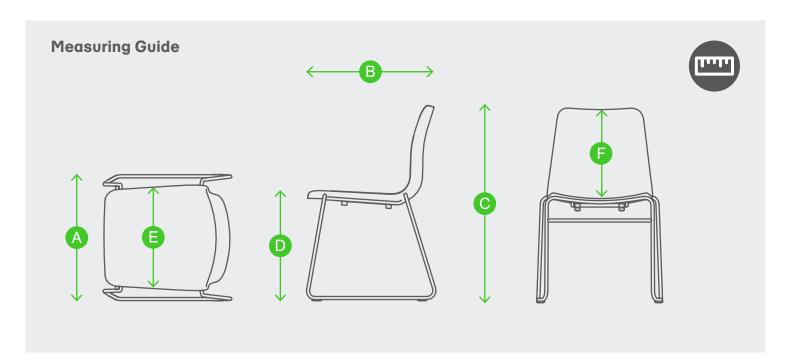


naughtone offers a 10 Year warranty across all products. Details on the terms and conditions of naughtones warranty can be found at naughtone.com/warranty

# **Viv** Chair Technical Specifications



Product Code and Description All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from Seat to Top	G Weight
VIVCHB4L Viv Chair with 4 Leg Base	560 mm	550 mm	810 mm	450 mm	425 mm	355 mm	7.14 kg
	22 in	21.5 in	32 in	17.5 in	16.5 in	14 in	15.74 lbs
VIVCHBSL Viv Chair with Sled Base	515 mm	570 mm	825 mm	450 mm	425 mm	355 mm	9.57 kg
	20.5 in	22.5 in	32.5 in	17.5 in	17 in	14 in	21.09 lbs
3 VIVCHBDL Viv Chair with Dowel Base	505 mm 20 in	555 mm 22 in	810 mm 32 in	450 mm 17.5 in	450 mm 17.5 in	355 mm 14 in	7.89 kg 17.39 lbs
VIVCHBSSL Viv Counter Height Stool with Sled Base	565 mm	545 mm	915 mm	650 mm	425 mm	275 mm	10.19 kg
	22 in	21.5 in	36 in	25.5 in	16.5 in	11 in	22.47 lbs
VIVBSSL  Viv Barstool with Sled Base	565 mm	575 mm	1025 mm	750 mm	425 mm	275 mm	10.65 kg
	22 in	22.5 in	40.5 in	29.5 in	16.5 in	11 in	23.47 lbs
VIVCHSB4L  Viv Counter Height Stool with 4 Leg Base	570 mm	535 mm	955 mm	650 mm	425 mm	305 mm	9.10 kg
	22.5 in	21 in	37.5 in	25.5 in	16.5 in	12 in	20.06 lbs
VIVBSB4L  Viv Bartool with 4 Leg Base	570 mm	535 mm	1055 mm	750 mm	425 mm	425 mm	9.41 kg
	22.5 in	21 in	41.5 in	29.5 in	167 in	17 in	20.75 lbs
VIVLOSL Viv Lounge Chair with Sled Base	595 mm	815 mm	675 mm	400 mm	525 mm	250 mm	18.2 kg
	23.5 in	32 in	26.5 in	15.5 in	20.5 in	10 in	40.1 lbs



# **Viv** Chair Technical Specifications



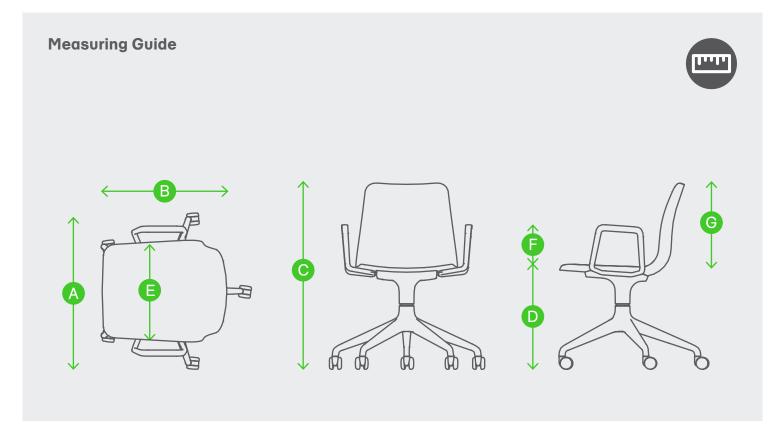








and I	uct Code Description ensions quoted are rounded to erest 5mm or nearest 1/2 inch	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Arm height	G Height from Seat to Top	H Weight
5	VIVCH4S Viv Chair 4 Star Base	500 mm 19.5 in	530 mm 21 in	785 mm 31 in	450 mm 17.5 in	425 mm 17 in		355 mm 14 in	8.5 kg 18.7 lb
6	VIVACH4S Viv Armchair 4 Star Base	500 mm 19.5 in	530 mm 21 in	785 mm 31 in	450 mm 17.5 in	425 mm 17 in	175 mm 7 in	355 mm 14 in	10.4 kg 22.9 lb
7	VIVCH5S Viv Chair 5 Star Base	635 mm 25 in	530 mm 21 in	785 mm 31 in	450 mm 17.5 in	425 mm 17 in		355 mm 14 in	10.5 kg 23.1 lb
8	VIVCH5SL Viv Chair 5 Star + Gas Lift Mechanism	635 mm 25 in	530 mm 21 in	785 – 885 mm 31 – 35 in	450 – 550 mm 17.5 – 21.5 in	425 mm 17 in		355 mm 14 in	10.5 kg 23.1 lb
9	VIVACH5S Viv Armchair 5 Star Base	635 mm 25 in	530 mm 21 in	785 mm 31 in	450 mm 17.5 in	425 mm 17 in	175 mm 7 in	355 mm 14 in	12.4 kg 27.3 lb
10	VIVACH5SL Viv Armchair 5 Star + Gas Lift Mechanism	635 mm 25 in	530 mm 21 in	785 – 885 mm 31 – 35 in	450 – 550 mm 17.5 – 21.5 in	425 mm 17 in	175 mm 7 in	355 mm 14 in	12.4 kg 27.3 lb



# **Viv** Chair Environmental Product Summary



#### **Environment attributes**

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 8.5kg total weight
- 55.9% Recyclable (base, foam, feet, fixings)
- 39.5% Reusable (plywood frame and base)
- 31% Recycled Content (base, chip foam, fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications

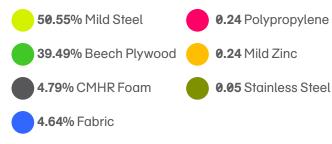


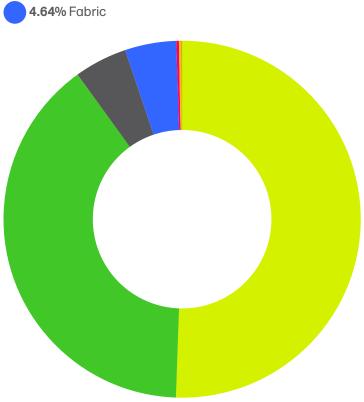




## **Viv** Chair Environmental Product Summary

### **Material Percentage Split**

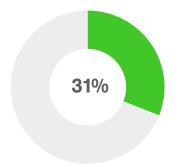




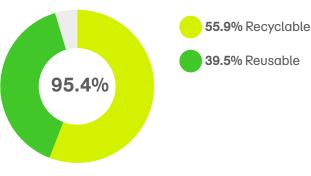
#### **CSR Statement**

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC®certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

### **Post Consumer Recycled Content**



### **Recyclable Content**



#### **Product Specific Design Statement**

The Viv chair is available in a variety of different sizes, but for this document we have used:

#### **Viv** Chair on a sled base

The Viv chair inner shell is constructed from a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with CMHR foams and then fully upholstered with fabric.

The Viv chair base is machine bent from mild steel rod which is then weld jointed together and polished by hand to a smooth surface. The steel rod is finished with either chrome plating or polyester powder coat.

The Viv seat and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone A chain of custody requested after an order has been placed or delivered may be difficult to recover

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages

This document will be reviewed and updated periodically and is subject to change without notice

## Viv 5 Star Environmental Product Summary



#### **Environment attributes**

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 12.5kg total weight
- 92.1% Recyclable (base, foam, feet, shell, arms, fixings)
- 33.8% Recycled Content (base, arms, fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
- Health Product Declarations (HPD) reports available

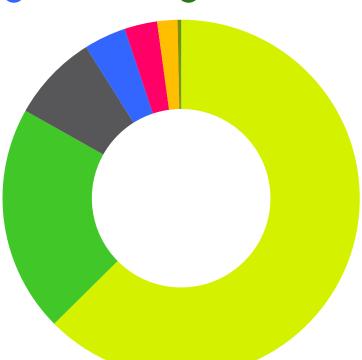
These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



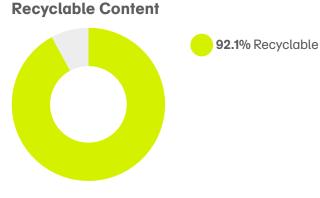
# Viv 5 Star Environmental Product Summary

**Material Percentage Split** 

### 2.96% CMHR Foam 62.58% Aluminium 20.57% Polypropylene 1.84% Nylon 0.27% Stainless Steel **7.91%** Fabric 0.05% Mild Steel Zinc Plated 3.82% Mild Steel



33.8%



**Post Consumer Recycled Content** 

#### **Product Specific Design Statement**

The Viv chair is available in a variety of different sizes, but for this document we have used:

Viv Armchair on 5 Star Base with Gas Lift

The Viv chair inner shell is constructed from a 3D formed plywood, providing a comfortable bucketed seat. This is then covered with CMHR foams and then fully upholstered with fabric.

The Viv 5 star base and top plate are made from cast aluminium and are available in either a polished or polyester powder coated finish. The pressure fit castors are removable for ease of recycling.

The Viv seat and frame are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

# **CSR Statement**

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC®certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.











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This document will be reviewed and updated periodically and is subject to change without notice



# **1** Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.



Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

# 3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

## 4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

# 5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

## 6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

# naughtone

Useful Beautiful Furniture **British Designed** Since 2005

#### **UK Showroom**

6 Bakers Yard Clerkenwell London EC1R3DD T:+44(0)2038922788

#### **US Showroom**

Suite 11-110 222 Merchandise Mart Plaza Floor 11 Chicago IL60654

#### naughtone HQ

Knaresborough Tech Park Manse Lane Knaresborough HG58LF

T:+44(0)1423816500 E:sales@naughtone.com

www.naughtone.com