cloud plain

Armchair and Sofa

About Cloud

The Cloud seating range is designed to be inviting and comfortable without consuming masses of space. The tactile and fully upholstered surround provides a further element of luxury whilst offering a visual and acoustic haven for individual or group work.

Compliance

- **SCS Indoor Advantage™ Gold Certificate**
- **FSC®certified** products available upon request
- naughtone is **FISP** and **ISO14001** certified
- Our seating is designed to meet or exceed all EN performance requirements per **BS EN 16139:2013**

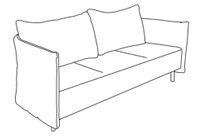
Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch

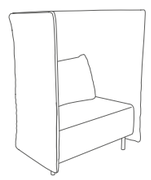
CLOP1
Cloud Plain Armchair with Low Back
mm **W** 800 **D** 750 H 650 **Seat** 400
inch **W** 31.5 **D** 29.5 **H** 25.5 **Seat** 15.5

CLOP15L
Cloud Plain 1.5 Seat Sofa with Low Back
mm **W** 1100 **D** 750 **H** 650 **Seat** 400
inch **W** 43.5 **D** 29.5 **H** 25.5 **Seat** 15.5

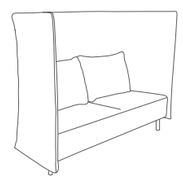
CLOP2L
Cloud Plain 2 Seat Sofa with Low Back
mm **W** 1600 **D** 750 **H** 650 **Seat** 400
inch **W** 63 **D** 29.5 **H** 25.5 **Seat** 15.5



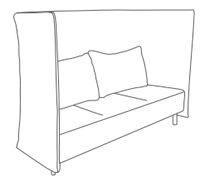
CLOP3L
Cloud Plain 3 Seat Sofa with Low Back
mm **W** 2100 **D** 750 **H** 650 **Seat** 400
inch **W** 82.5 **D** 29.5 **H** 25.5 **Seat** 15.5



CLOP15H
Cloud Plain 1.5 Seat Sofa with High Back
mm **W** 1100 **D** 750 **H** 1300 **Seat** 400
inch **W** 43.5 **D** 29.5 **H** 51 **Seat** 15.5



CLOP2H
Cloud Plain 2 Seat Sofa with High Back
mm **W** 1600 **D** 750 **H** 1300 **Seat** 400
inch **W** 63 **D** 29.5 **H** 51 **Seat** 15.5



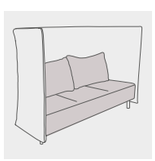
CLOP3H
Cloud Plain 3 Seat Sofa with High Back
mm **W** 2100 **D** 750 **H** 1300 **Seat** 400
inch **W** 82.5 **D** 29.5 **H** 51 **Seat** 15.5

Base Options

Black Powder Coated Steel Straight Legs
Standard

Turned Solid Oak or Walnut Legs

Other Options



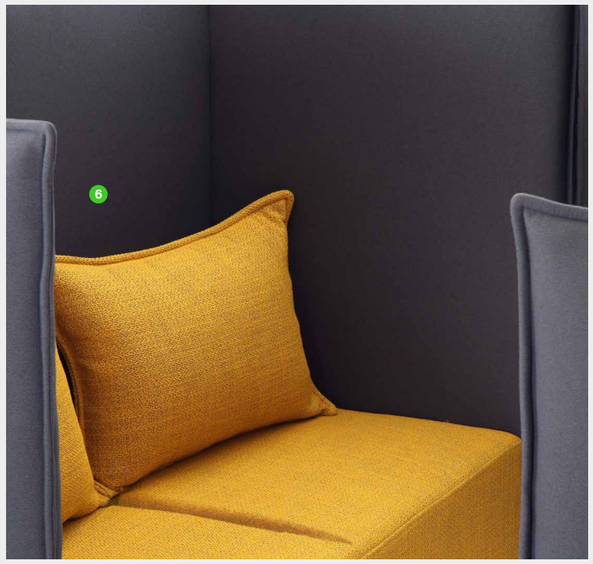
Two Tone
Outer / Seat and Cushions

Images
All images shown here and many others can be downloaded from the website **www.naughtone.com** or please request a link to our Dropbox account

Resources
3D visualisation models, **2D DWG** and **Revit** files are available for all naughtone products
Download the files from our website **www.naughtone.com**

cloud plain

Booth



About Cloud

The Cloud seating range is designed to be inviting and comfortable without consuming masses of space. The tactile and fully upholstered surround provides a further element of luxury whilst offering a visual and acoustic haven for individual or group work.

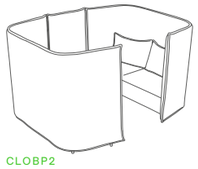
Compliance

- **SCS Indoor Advantage™ Gold Certificate**
- naughtone is **FSC®certified**
- naughtone is **FISP** and **ISO14001** certified
- Our booths are designed to meet or exceed all EN performance requirements per **BS EN 16139:2013**

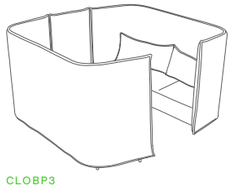
Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch

CLOBP15
Cloud Plain 1.5 Seat Booth with Privacy Panel
mm **W** 1100 **D** 2200 **H** 1300 **Seat** 400
inch **W** 43.5 **D** 86.5 **H** 51 **Seat** 15.5



CLOBP2
Cloud Plain 2 Seat Booth with Privacy Panel
mm **W** 1600 **D** 2200 **H** 1300 **Seat** 400
inch **W** 63 **D** 86.5 **H** 51 **Seat** 15.5



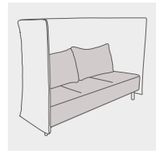
CLOBP3
Cloud Plain 3 Seat Booth with Privacy Panel
mm **W** 2100 **D** 2200 **H** 1300 **Seat** 400
inch **W** 82.5 **D** 86.5 **H** 51 **Seat** 15.5

Base Options

Black Powder Coated Steel Straight Legs
Standard

Turned Solid Oak or Walnut Legs

Other Options



Two Tone
Outer / Seat and Cushions

1 **Cloud Desk** Plain **2** **Polly** Chair **3** **Knot** Table **4** **Cloud Plain** High Back 3 Seat Sofa

Cloud Plain Seating designed by naughtone 2012

Images
All images shown here and many others can be downloaded from the website
www.naughtone.com or please request a link to our dropbox account

1 **Always Lounge** Chair **2** **Cloud Plain** High Back 3 Seat Sofa **3** **Knot** Table **4** **Always** Chair

Cloud Plain Seating designed by naughtone 2012

Images
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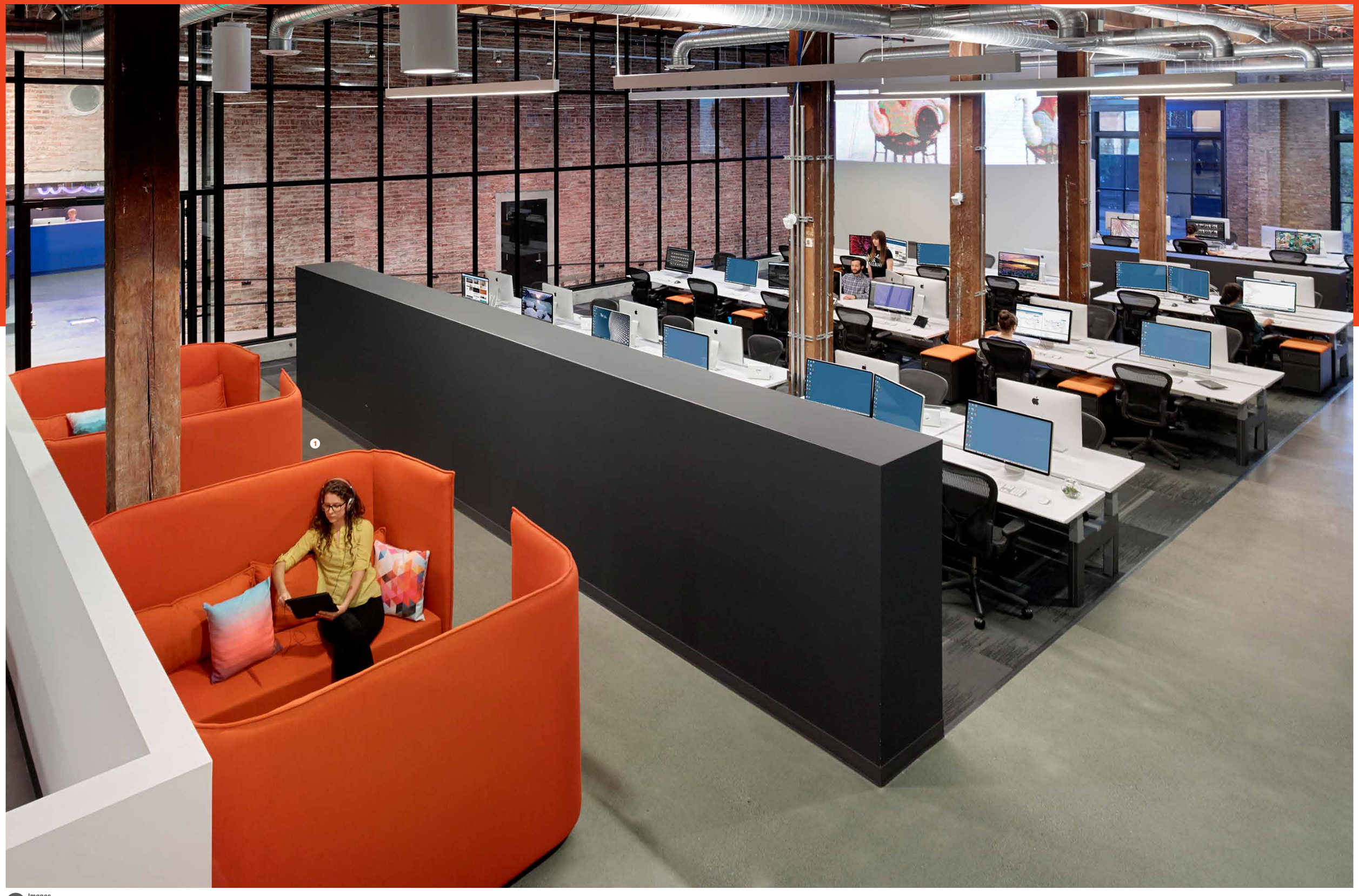
www.naughtone.com or please request a link to our dropbox account



Images
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Cloud Plain Seating Technical Specifications

Testing

Our seating is designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests
- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

Structural Testing Certifications

CLOP1
Cloud Plain armchair
with steel legs
ANSI/BIFMA X5.4 - 2012
Static load 300lbs

CLOP2H
Cloud Plain 2 seat sofa
with high back and steel legs
BS EN 16139:2013, Level 1
Static load 160kg

CLOP3H
Cloud Plain 3 seat sofa
with high back and steel legs
ANSI/BIFMA X5.4 - 2012
Static load 300lbs

CLOP3L
Cloud Plain 3 seat sofa
with low back and steel legs
ANSI/BIFMA X5.4 - 2012
Static load 300lbs

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard
5852:2006 Part 2

California Technical Bulletin
117-2013

Italian standards
UNI 9175-CLASS 1.IM

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

www.kvadrat.dk
www.camirafabrics.com
www.butefabrics.com
www.panaz.com
www.maharam.com
www.vescom.com
www.ultrafabricsllc.com
www.crestleather.com

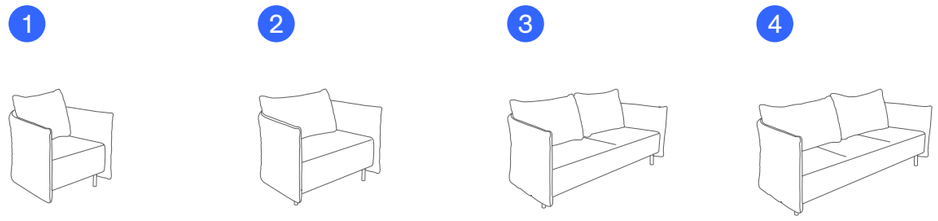
Servicing

If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Warranty

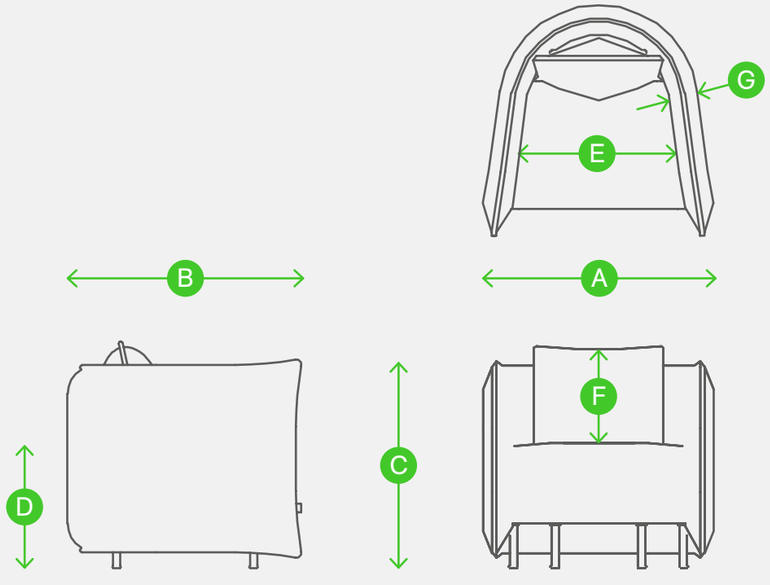
naughtone offers a **10 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at **naughtone.com/warranty**

Cloud Plain Seating Technical Specifications



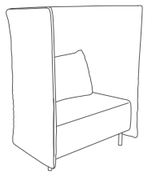
Product Code and Description All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from Seat to Top	G Surround Thickness	H Weight
1 CLOP1 Cloud Plain Armchair with Low Back	800mm 31.5in	750mm 29.5in	650mm 25.5in	400mm 15.5in	570mm 22.5in	270mm 11in	80 mm 3.25 in	41.9kg 92.4lbs
2 CLOP15L Cloud Plain 1.5 Seat Sofa with Low Back	1100mm 43.5in	750mm 29.5in	650mm 25.5in	400mm 15.5in	890mm 35in	270mm 11in	80 mm 3.25 in	37.9kg 83.6lbs
3 CLOP2L Cloud Plain 2 Seat Sofa with Low Back	1600mm 63in	750mm 29.5in	650mm 25.5in	400mm 15.5in	1340mm 53in	270mm 11in	80 mm 3.25 in	59.3kg 130.7lbs
4 CLOP3L Cloud Plain 3 Seat Sofa with Low Back	2100mm 82.5in	750mm 29.5in	650mm 25.5in	400mm 15.5in	1840mm 72.5in	270mm 11in	80 mm 3.25 in	75.1kg 165.6lbs

Measuring Guide



Cloud Plain Seating Technical Specifications

5



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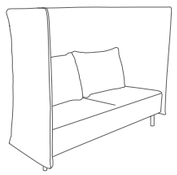

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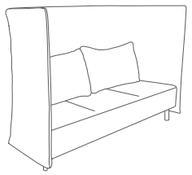
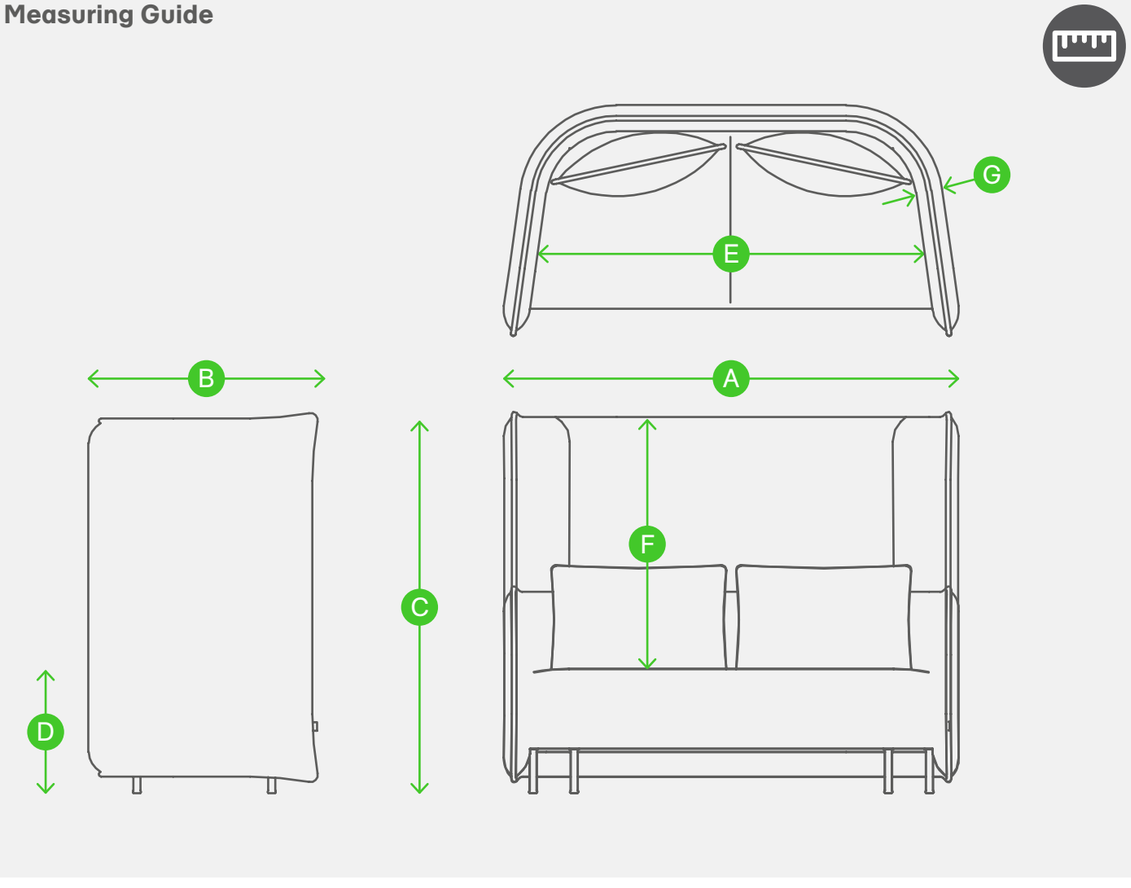


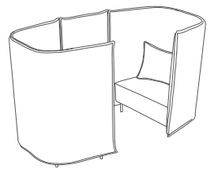
Product code and description	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from seat to top	G Surround Thickness	H Weight
5 **CLOP15H** **Cloud Plain 1.5 Seat Sofa with High Back**	1100mm 43.5in	750mm 29.5in	1300mm 51in	400mm 15.5in	890mm 35in	900mm 35.5in	80 mm 3.25 in	44.1kg 97.2lbs
6 **CLOP2H** **Cloud Plain 2 Seat Sofa with High Back**	1600mm 63in	750mm 29.5in	1300mm 51in	400mm 15.5in	1340mm 53in	900mm 35.5in	80 mm 3.25 in	62.1kg 137lbs
7 **CLOP3H** **Cloud Plain 3 Seat Sofa with High Back**	2100mm 82.5in	750mm 29.5in	1300mm 51in	400mm 15.5in	1840mm 72.5in	900mm 35.5in	80 mm 3.25 in	90.8kg 200.2lbs

Measuring Guide



Cloud Plain Booth Technical Specifications

8



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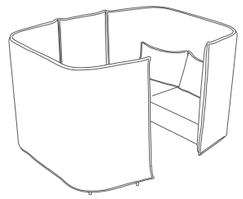

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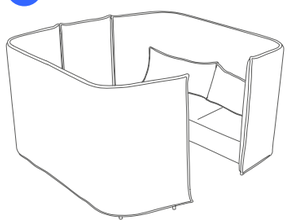
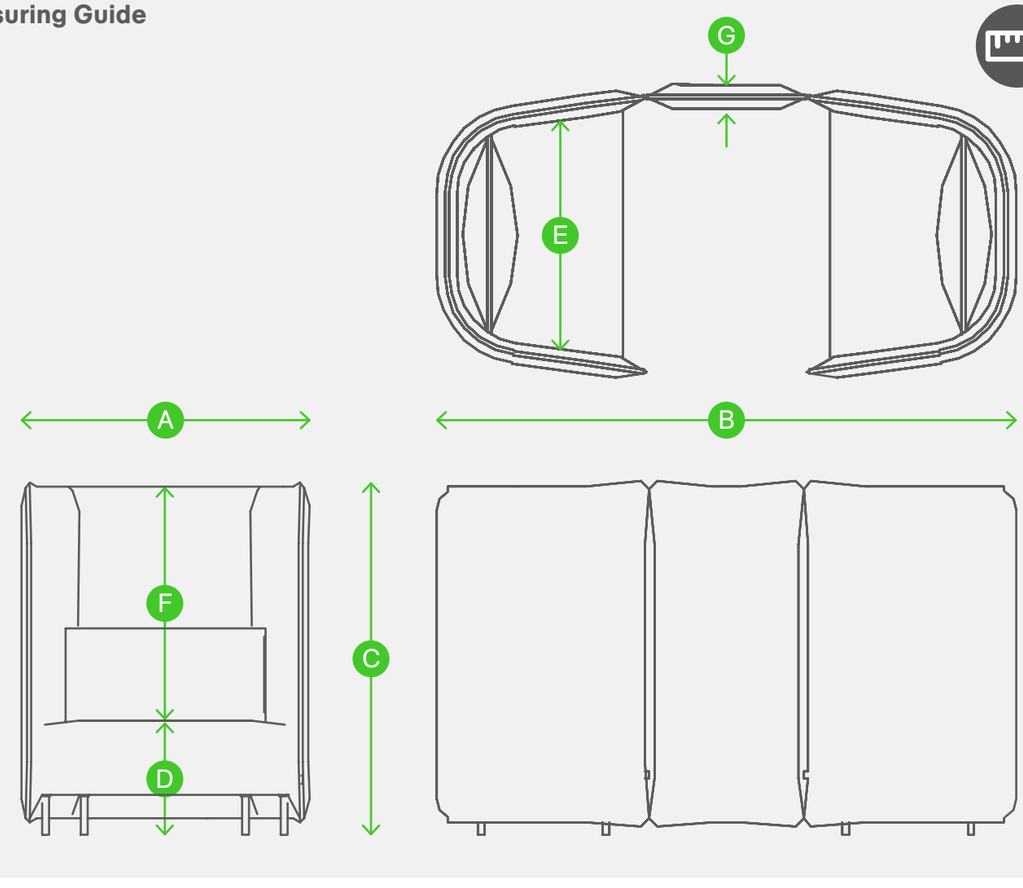


Product Code and Description All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch	**A Overall Width**	**B Overall Depth**	**C Overall Height**	**D Seat Height**	**E Seat Width**	**F Height** from Seat to Top	**G Surround Thickness**	**H Weight**
8 **CLOBP15** **Cloud Plain 1.5 Seat Booth**	1100mm 43.5in	2200mm 86.5in	1300mm 51in	400mm 15.5in	890mm 35in	900mm 35.5in	80 mm 3.25 in	90.7kg 199.9lbs
9 **CLOBP2** **Cloud Plain 2 Seat Booth**	1600mm 63in	2200mm 86.5in	1300mm 51in	400mm 15.5in	1340mm 53in	900mm 35.5in	80 mm 3.25 in	126.7kg 279.3lbs
10 **CLOBP3** **Cloud Plain 3 Seat Booth**	2100mm 82.5in	2200mm 86.5in	1300mm 51in	400mm 15.5in	1840mm 72.5in	900mm 35.5in	80 mm 3.25 in	184.1kg 405.7lbs

Measuring Guide



Cloud Plain Seating Environmental Product Summary

Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®** certified
- **90.8kg** total weight
- **58% Recyclable** (steel frame, polypropylene, steel legs, brackets, foam, fixings and feet)
- **34.8% Reusable** (desk top)
- **23.9% Recycled Content** (steel frame, steel legs, brackets and fixings)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications

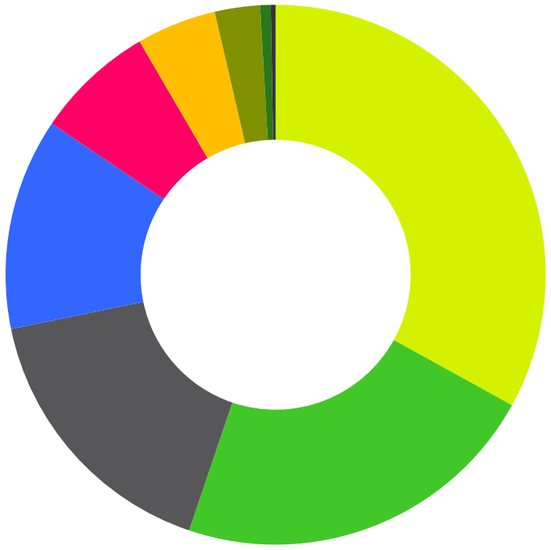
FSC® certified products available upon request

naughtone offers PEFC certified products

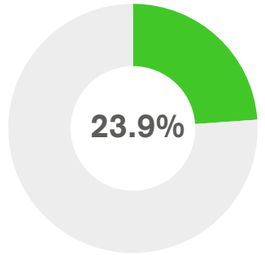
Cloud Plain Seating Environmental Product Summary

Material Percentage Split

- **33.03%** Mild Steel
- **22.16%** OSB
- **16.58%** CMHR foam
- **12.69%** Particle Board
- **7.14%** Fabric
- **4.77%** Polypropylene
- **2.70%** Fibre Fill
- **0.64%** Mild Steel Zinc Plated
- **0.28%** Stainless Steel



Post Consumer Recycled Content



Recyclable Content

- **58%** Recyclable
- **34.8%** Reusable

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Product Specific Design Statement

The Cloud is available in a range of sizes and finishes but for the purpose of this document we have a specific example from the range:

Cloud Plain 3 seat sofa
with high back and black steel legs

The Cloud back and side frame is constructed with bent mild steel tube with thin plywood cladding and dense foam inserts.

The outer screen and seat foam is CMHR and the back cushions are synthetic fibre filled.

The legs are made from mild tubular steel and powder coated in black.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.

1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

naughtone

Useful Beautiful Furniture
British Designed
Since 2005

UK Showroom
6 Bakers Yard
Clerkenwell
London EC1R 3DD
T: +44 (0) 20 389 22 788

US Showroom
Suite 10–110
222 Merchandise Mart Plaza
Floor 10
Chicago IL 60654

naughtone HQ
Knaresborough Tech Park
Manse Lane
Knaresborough HG5 8LF

T: +44 (0) 1423 816 500
E: sales@naughtone.com

www.naughtone.com

www.naughtone.com

Cloud Plain Seating 2019