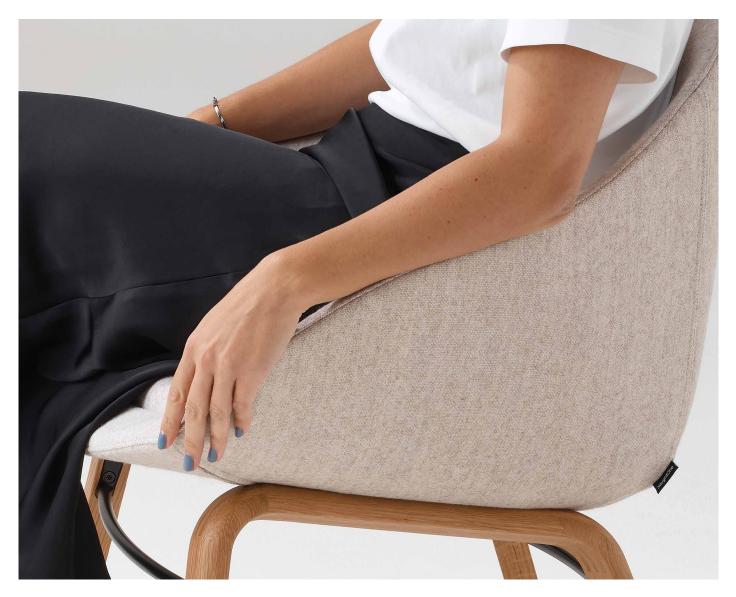
Always Chair There's always a place.

Designed by NaughtOne

naughtone.com



Technical Specification



Servicing

If a component is damaged, we will be happy to facilitate any replacements that are required. Please email our team with an image of the damaged part and reference your order number.

Warranty

NaughtOne offers a 10-year warranty across all products. Details on the terms and conditions of NaughtOne's warranty can be found at www.naughtone.com/warranty

Flammability

The cold cure foam material has been tested to meet the following standards: British standard: 5852:2006 Part 2 California Technical Bulletin: 117-2013. Italian standard: UNI9175-CLASS 1.IM

The flammability standard of the covering fabric is dependent on the choice made by the customer. Details of the flammability rating of specific fabrics can be found on supplier websites.

Testing

Our chairs are designed to meet or exceed all EN performance requirements as per BSEN 16139:2013, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests
- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

Structural Testing Certifications

ALCHBWD

ALCHBST4

ALCHBSL

Always Chair Wooden Base BS EN 16139:2013, Level 2 Static load 200kg

Always Chair 4 Leg Base

BS EN 16139:2013. Level 1

Static load 160kg

ALCHBCL

Always Chair Cantilever Base BS EN 16139:2013, Level 1 Static load 160kg

ALCHB4S

ALCHB5S

and Lift

Always Chair 4 Star Base BS EN 16139:2013, Level 2 Static load 200kg

Always Chair 5 Star Base

BS EN 16139:2013, Level 2

Always Chair Sled Base BS EN 16139:2013, Level 1 Static load 160kg

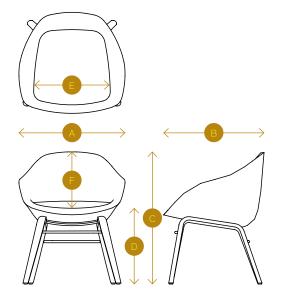
ALCHBSL

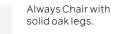
Always Chair Sled Base ANSI/BIFMA X5.4 - 2012 Static load 300 lb Static load 200kg ALWBSST4

Always Barstool 4 Leg Base BS EN 16139:2013, Level 1 Static load 160kg

PRODUCT CODE/ DESCRIPTION	A width	B depth	C HEIGHT	D SEAT HEIGHT	E SEAT WIDTH	F HEIGHT FROM SEAT TO TOP	G WEIGHT	H CAD
ALCHBST4								
Always Chair 4 Leg Base	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	10.3 kg 22.70 lbs	
ALCHBSL								
Always Chair Sled Base	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	11.1 kg 24.47 lbs	R
ALCHBCL								
Always Chair Cantilever Base	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	11.3 kg 24.91 lbs	R
ALCHBWD								
Always Chair Wooden Base	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	9.68 kg 21.34 lbs	PR
ALBSST4								U
Always Barstool 4 Leg Base	630 mm 25 in	600 mm 23.5 in	1065 mm 42 in	755 mm 30 in	415 mm 16.5 in	355 mm 14 in	14.67 kg 32.34 lbs	
ALCHSST4								1.1.
Always Counter Height Stool 4 Leg Base	630 mm 25 in	600 mm 23.5 in	965 mm 38 in	655 mm 26 in	415 mm 16.5 in	355 mm 14 in	14.32 kg 31.57 lbs	
ALCHB4S								
Always Chair 4 Star Base with Auto Return	625 mm 24.5 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	12.4 kg 27.3 lbs	
ALCHB5S								
Always Chair 5 Star Base	635 mm 25 in	595 mm 23.5 in	780 mm 30.5 in	470 mm 18 in	415 mm 16.5 in	355 mm 14 in	12.6 kg 27.7 lbs	
ALCHB5SL								·
Always Chair 5 Star Base with Gas Lift Mechanism	635 mm 25 in	595 mm 23.5 in	780-880 mm 30.5-34.5 in	470-570 mm 18-22.5 in	415 mm 16.5 in	355 mm 14 in	12.6 kg 27.7 lbs	

Measuring Guide







Environmental Attributes

- NaughtOne is FISP and ISO14001 certified
- NaughtOne is FSC[®] certified (FSC[®] C134222)
- 9.68 kg total weight
- 83.9% Recyclable (steel frame, base, foam, fixings and feet)
- 11.1% Reusable (plywood frame and base)
- 16.2% Recycled Content (steel frame, chip foam and fixings)
- SCS Indoor Advantage[™] Gold ANSI/ BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2021) and ANSI/BIFMA e-3-2019 (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications.





certified product:

FSC[®] certified products available upon request (FSC[®] C134222)





Where sustainable sources are quoted, and a chain of custody is required by a customer, this must be indicated on the purchase order to NaughtOne. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

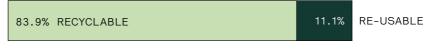
Figures stated in this document may vary based on model and options selected. We have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages. Material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.

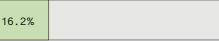
Product Sustainability Statement

The Always Chair is available in a range of sizes and finishes, but for the purpose of this document we have a specific example from the range: Always chair with solid Oak legs.

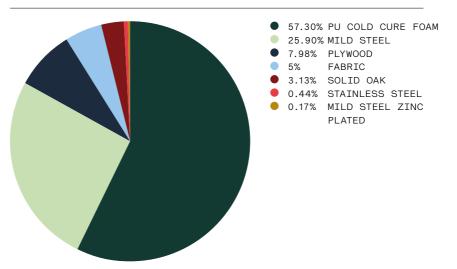
Recyclable Content



Recycled Content



Material Percentage Split



CSR Statement

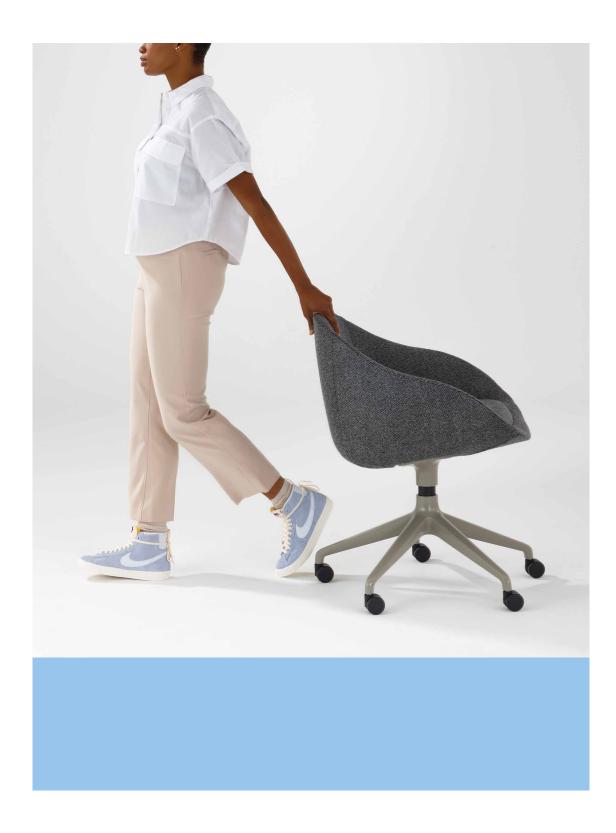
We care a great deal about the sustainability of our products. At every stage of the process – from design to manufacturing to shipping – we seek to minimise our environmental impact. Our 10-year warranty speaks of our commitment to making quality, durable furniture that does not need to be regularly replaced. We offer FSC® certified upholstered products and use recycled metals in our table ranges. We have manufacturing facilities in North America to reduce freight miles in our largest market. And we offer an innovative Take-Back Programme that enables clients to return products to us at their end of life so we can recycle the parts. We are proud of what we have done, but we are ready to go further.

Always Chair There's always a place.

An appealingly rounded form and simple silhouette make the Always Chair a winner no matter where it lives. Thanks to positive back support, Always is as pleasing to sit in as it is on the eye. Always is a timeless chair for every occasion.



The Always Chair has enduring good looks, fitting in anywhere and everywhere thanks to its simple, rounded contours and versatile character. Its organic form is naturally enveloping, creating the comforting feeling of being hugged whilst delivering the positive back support needed for an enjoyable seated experience. Always encompasses form and function: it's aesthetically pleasing and comfortable whilst utilising the best materials and engineering excellence for long lasting quality. With Always, there are a multitude of ways to use it across any number of settings. Always comes in three heights, with a myriad of base options. Go modern with a powder-coated steel sled base; flexible for work settings with a 4- or 5-star base in a range of colours; or homely with wooden legs in oak or walnut. This timeless chair also comes in NaughtOne's wide selection of fabrics, adding to its appeal as an all-rounder that works anywhere, anytime.



Product Specification

Base Options





Black/white/ chrome 4 leg base Standard

RAL powder coated 4 leg base NaughtOne Colours

Black/white/ chrome sled base Standard



coated sled base NaughtOne Colours



Black/white/

cantilever base Standard

chrome

coated

coated

Colours

NaughtOne Colours



Solid oak



Solid walnut legs



Black/white/ polished . 4 star base



Black / white / RAL powder polished 4 star base . 5 star base NaughtOne



RALpowder coated 5 star base NaughtOne Colours

Other Options



Two tone shell/seatpad



Compliance

- FSC[®] certified products available upon request
- NaughtOne is FISP and ISO14001 certified
- Our seating is designed to meet or exceed all EN performance requirements as per BS EN 16139:2013

Resources

3D visualisation models, 2D DWG and Revit files are available for all NaughtOne products. Download the files from our website: www.naughtone.com

All images shown here and many others can be downloaded from www.naughtone.com or please request a link to our Dropbox account.



Always Chair with 4 Leg Base, with Morse Table

Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



ALCHBST4

Always Chair 4 Leg Base w625 d595 h780 seat 470 (mm) w24.5 d23.5 h30.5 seat 18 (in)



ALCHSST4

Always Counter Height Stool 4 Leg Base w630 d600 h965 seat 655 (mm) w25 d23.5 h38 seat 26 (in)



NaughtOne RAL palette



ALCHBSL Always Chair Sled Base w625 d595 h780 seat 470 (mm) w24.5 d23.5 h30.5 seat 18 (in)



ALCHB4S Always Chair 4 Star Base With Auto Return w625 d595 h780 seat 470 (mm) w24.5 d23.5 h30.5 seat 18 (in)



ALCHBCL

Always Chair Cantilever Base w625 d610 h780 seat 470 (mm) w24.5 d24 h30.5 seat 18 (in)



ALCHB5S

Always Chair 5 Star Base w635 d595 h780 seat 470 (mm) w25 d23.5 h30.5 seat 18 (in)



ALCHBWD

Always Chair Wooden Base w625 d595 h780 seat 470 (mm) w24.5 d23.5 h30.5 seat 18 (in)



ALCHB5S

Always Chair 5 Star Base with Gas Lift Mechanism w635 d595 h780-880 seat 470-570 (mm) w25 d23.5 h30.5-34.5 seat 18-22.5 (in)



ALBSST4

Always Barstool 4 Leg Base w630 d600 h1065 seat 755 (mm) w25 d23.5 h42 seat 30 (in)