

cloud quilt

Armchair, Sofa
and Bench





Design

The Cloud Quilt seating range's tactile, pillowy surround is designed to invite and comfort without consuming masses of space. Whether you are looking for somewhere to shelter or meet or simply to relax, Cloud Quilt has a magnetic appeal.

The Cloud upholstery range consists of various chair and sofa sizes available with high or low back. See the range 'cloud booth' for full booth options.

Technical

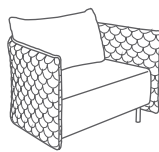
naughtone applies the signature cloud quilt pattern through most upholstery fabrics and a dacron core. The cover Quilt is then pulled over a tubular steel frame with dense foam inserts. The seating area is steel framed with a plywood substructure. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled.

*All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

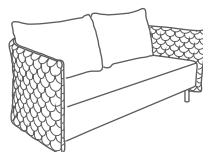
Sizes



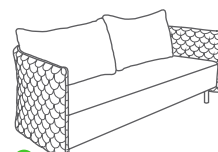
02
CLOQ1
 cloud quilt armchair with low back and black straight legs
 metric (mm)
 W800 D750 H650 Seat 400
 imperial (in)
 W31.5 D29.5 H25.5 Seat 15.5



CLOQ15L
 cloud quilt 1.5 seat sofa with low back and black straight legs
 metric (mm)
 W1100 D750 H650 Seat 400
 imperial (in)
 W43.5 D29.5 H25.5 Seat 15.5



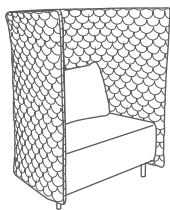
CLOQ2L
 cloud quilt 2 seat sofa with low back and black straight legs
 metric (mm)
 W1600 D750 H650 Seat 400
 imperial (in)
 W63 D29.5 H25.5 Seat 15.5



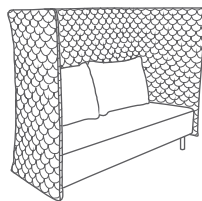
04
CLOQ3L
 cloud quilt 3 seat sofa with low back and black straight legs
 metric (mm)
 W2100 D750 H650 Seat 400
 imperial (in)
 W82.5 D29.5 H25.5 Seat 15.5



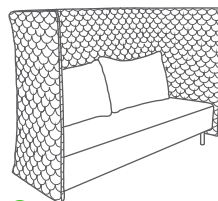
CLOQCIRCBEN
 cloud quilt circular bench with black straight legs
 metric (mm)
 W900 D900 Seat 400
 imperial (in)
 W35.5 D35.5 Seat 15.5



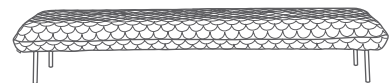
CLOQ15H
 cloud quilt 1.5 seat sofa with high back and black straight legs
 metric (mm)
 W1100 D750 H1300 Seat 400
 imperial (in)
 W43.5 D29.5 H51 Seat 15.5



CLOQ2H
 cloud quilt 2 seat sofa with high back and black straight legs
 metric (mm)
 W1600 D750 H1300 Seat 400
 imperial (in)
 W63 D29.5 H51 Seat 15.5



01
CLOQ3H
 cloud quilt 3 seat sofa with high back and black straight legs
 metric (mm)
 W2100 D750 H1300 Seat 400
 imperial (in)
 W82.5 D29.5 H51 Seat 15.5



CLOQRECBEN
 cloud quilt rectangular bench with black straight legs
 metric (mm)
 W2400 D900 Seat 400
 imperial (in)
 W94.5 D35.5 Seat 15.5

Base Options



Black powder coated steel straight legs



Turned solid oak or walnut legs

Cloud range designed by naughtone



general manufacture description

The Cloud is available in a range of sizes and finishes, for the purpose of this document we have a specific example from the range:

Cloud 3 seat sofa with high back and black steel legs

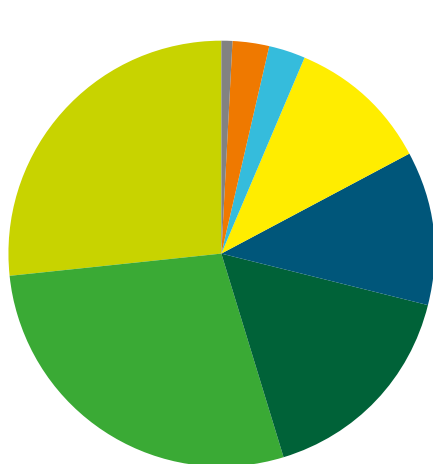
Please use the material index and the breakdown of component mass below to establish the environmental qualities of other finish options in this range.

The cloud back and side frame is constructed with bent milds steel tube with thin plywood cladding and dense foam inserts. The signature quilting can be applied to any fabric and has a dacron core. The quilting is sewn into a sleeve which is simply pulled over the frame and secured with a hidden zip. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled. The legs are made from mild tubular steel and powdercoated in black.

facts

- naughtone is FISP and ISO4001 certified
- 82.8kg Total weight
- 46.8% Recyclable (steel frame, foam, legs & fixings)
- 39.8% Compostable (timber frame & plywood frame)
- 21.9% Recycled content (steel frame, chip foam, legs & fixings)
- 39.8% Reuseable content
- 68.7% Recycled & Recyclable content

contents



- Internal steel frame (mild steel) - 26.6%
- Internal frame (solid timber) - 28%
- Foam (CMHR foam) - 16.1%
- Internal plywood frame (beech ply) - 11.8%
- Fabric - 10.7%
- Straight legs (mild steel) - 2.9%
- Cushions (feather fibre mix) - 2.7%
- Fixings (mild steel) - < 1%

support

further information for all our products can be downloaded from the website www.naughtone.com.

support

Supplier of sustainable sources are quoted and a chain of custody is required by a customer - this must be indicated on the purchase order further information for our products is available on our website www.naughtone.com please refer to the website for more information as it can be difficult to recover.



Cloud range designed by naughtone



general manufacture description

The Cloud is available in a range of sizes and finishes, for the purpose of this document we have a specific example from the range:

Cloud quilt 3 seat sofa with low back and black straight steel legs

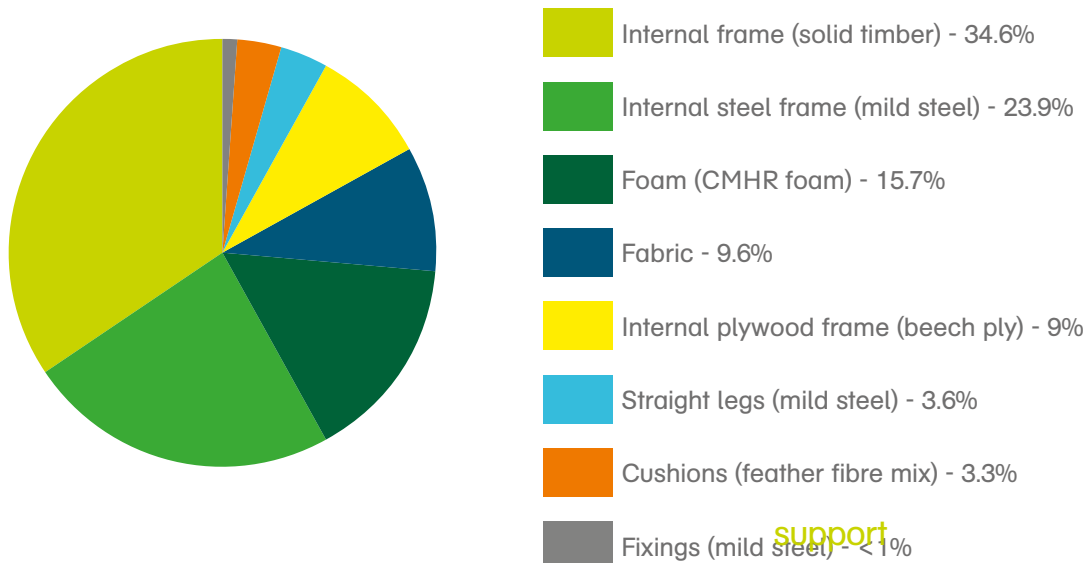
Please use the material index and the breakdown of component mass below to establish the environmental qualities of other finish options in this range.

The cloud back and side frame is constructed with bent mills steel tube with thin plywood cladding and dense foam inserts. The signature quilting can be applied to any fabric and has a dacron core. The quilting is sewn into a sleeve which is simply pulled over the frame and secured with a hidden zip. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled. The legs are made from mild tubular steel and powdercoated in black.

facts

- naughtone is FISP and ISO14001 certified
- 67.1kg Total Weight
- 43.5% Recyclable (steel frame, foam, legs & fixings)
- 43.6% Compostable (timber frame & plywood frame)
- 20% Recycled content (steel frame, chip foam, legs & fixings)
- 43.6% Reuseable content
- 63.5% Recycled & Recyclable content

contents



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