

trace

Small Table



About Trace

The Trace table range is an unmistakable product in the naughtone range. Traditionally seen with a clear glass top, Trace works equally well solid materials recessed flush into the steel frame. The repetition of shapes makes Trace an exquisitely balanced form, whether it's a coffee table or meeting table.

Compliance

- SCS Indoor Advantage™ Gold Certificate
- FSC® certified products available upon request
- naughtone is FISP and ISO14001 certified
- Our tables are designed to meet or exceed all EN performance requirements per BS EN 15372:2016

Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



TRACT
Trace Coffee Table
mm
W1100 D550 H350
inch
W43 D21.5 H14



TRASQ
Trace Square Coffee Table
mm
W850 D850 H250
inch
W33.5 D33.5 H10



TRAST
Trace Side Table
mm
W450 D300 H450
inch
W17.5 D12 H17.5



TRA600D
Trace Coffee Table
600 Circular
mm
Dia 600 H350
inch
Dia 23.5 H14



TRA800D
Trace Coffee Table
800 Circular
mm
Dia 800 H350
inch
Dia 31.5 H14

Top Options



White / Black MFMDF
Circular tables matching edge band square edge



Clear toughened glass
Circular tables have a square polished edge



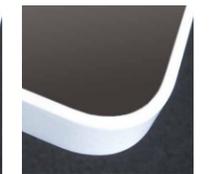
White marble
Circular tables have a square polished edge



Oak veneer
Circular tables matching veneered square edge



Walnut veneer
Circular tables matching veneered square edge



Forbo Lino
8 x colours available
Circular tables have a square polished MDF edge



Reverse painted glass
Black / Opti-white
Circular tables have a square polished edge



Reverse painted glass
in naughtone RAL colours
Circular tables have a square polished edge

Base Options



White / Black Powder Coated Base
Standard



RAL Powder Coated Base
naughtone Colours

NaughtOne RAL Colours











Trace Table Technical Specifications

Testing

Our tables are designed to meet or exceed all EN performance requirements per **EN 15372:2008**, which includes the following tests:

- Edges of top rounded or chamfered, no burrs or sharp edges
- Shall not be possible for load bearing parts to come loose unintentionally
- Shear and squeeze points during use
- Stability under vertical force – Main surface
- Horizontal static load – High
- Vertical static load
- Horizontal fatigue
- Vertical impact for tables without glass

Structural testing certifications

TRA600D

Trace 600 circular coffee table

BS EN 15372:2008, Level 2

Static load 120kg

TRA800D

Trace 800 circular coffee table

ANSI/BIFMA X5.5 - 2014

Static load 125 lb

TRASQ

Trace square coffee table

ANSI/BIFMA X5.5 - 2014

Static load 125 lb

Servicing



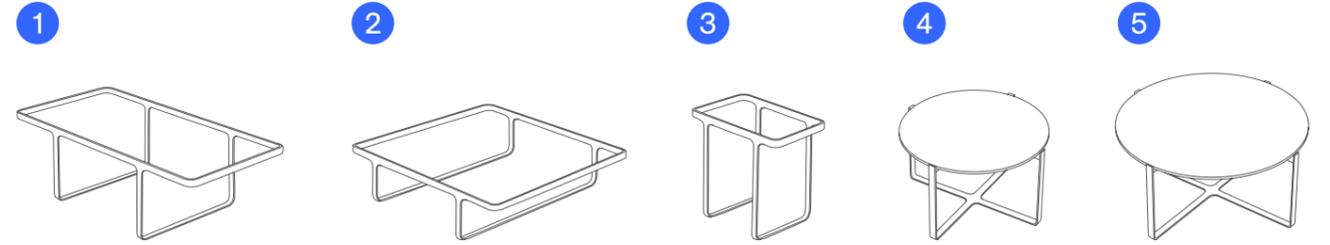
If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Warranty



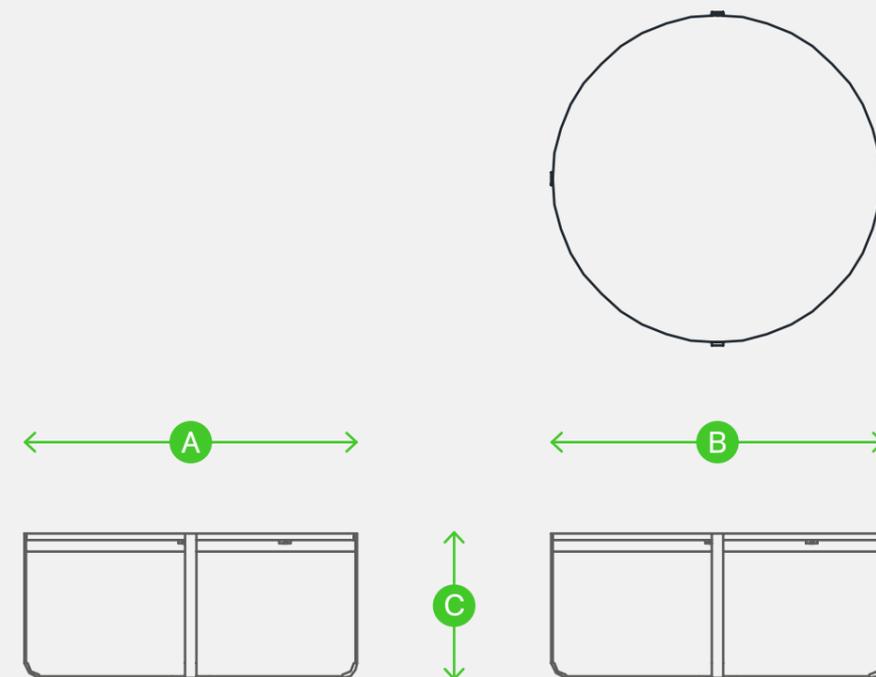
naughtone offers a **10 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at naughtone.com/warranty

Trace Small Table Technical Specifications



Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>	A Overall Width	B Overall Depth	C Overall Height	C Weight
1 TRACT Trace Coffee Table	1100 mm 43 in	550 mm 21.5 in	350 mm 14 in	18.1 kg
2 TRASQ Trace Square Coffee Table	850 mm 33.5 in	850 mm 33.5 in	250 mm 10 in	23.6 kg
3 TRAST Trace Side Table	450 mm 17.5 in	300 mm 12 in	450 mm 17.5 in	8.9 kg
4 TRA600D Trace Coffee Table 600 Circular	600 mm 23.5 in	600 mm 23.5 in	350 mm 14 in	15.7 kg
5 TRA800D Trace Coffee Table 800 Circular	800 mm 31.5 in	800 mm 31.5 in	350 mm 14 in	11.2 kg

Measuring Guide



Trace Table Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®** certified
- **15.7kg total weight** (Trace table 600dia)
- **100% Recyclable** (frame and glass top)
- **31.5% Post Consumer Recycled Content** (frame and top)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

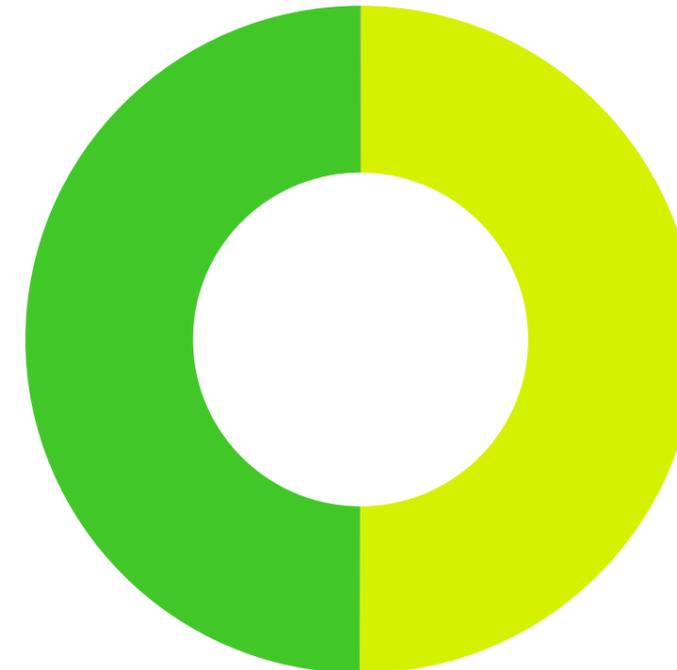
These attributes can help you to achieve criteria towards **LEED, BREEAM, Ska** and **WELL** building certifications



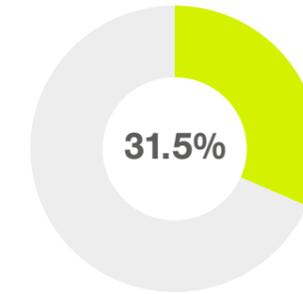
Trace Table Environmental Product Summary

Material Percentage Split

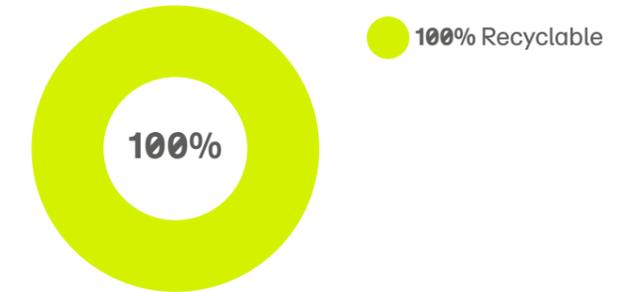
- **50.04%** Mild Steel
- **49.93%** Glass
- **0.02%** Felt
- **0%** Powder Coat



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

The Trace table is available in a variety of shapes, sizes and finishes but for the purpose of this document we have a specific example:

Trace coffee table with a clear glass top

Trace is handmade from cold drawn mild steel bar, then weld jointed together and hand polished to create a smooth surface. The finished single piece frame is finished with a zinc primed polyester powder coat.

The clear glass top is made from toughened glass which is cut by a CNC router and the square edge is then polished. The glass top sits into the frame without fixings and is easily disassembled.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud to be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.



FSC® certified products available upon request



naughtone offers PEFC certified products





1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for exNOTCN100ion methods and meet the highest environmental standards.

3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

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