Pullman Chair is part of the wider Pullman range of high back seating products. The Pullman range functions as an attractive private retreat or group collaboration space, on an economical footprint.

Pullman chair is a unique single user privacy seat that acts as an acoustic haven for individual working or retreating. When specified with an upholstered swiveling plinth, users are able to retreat away from disruption, even further, allowing private conversations, work or relaxation to remain private.

The unique integrated tablet provides an opportunity for users to work within the space for longer periods of time, maintaining comfort.

**Compliance**

- SCS Indoor Advantage™ Gold Certificate
- Naughtone is FSC® certified
- Naughtone is FISP and ISO14001 certified
- Our seating is designed to meet or exceed all EN performance requirements per BS EN 16139:2013

## Sizes

All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

### Pullman Chair with Legs

- **PUL15H**
  - Pullman Chair with Legs
  - mm: W 900 D 675 H 1300
  - Seat: W 450 D 26.5 H 51

### Pullman Chair with Upholstered Swiveling Plinth

- **PUL15HSW**
  - Pullman Chair with Upholstered Plinth
  - mm: W 900 D 675 H 1300
  - Seat: W 450 D 26.5 H 51

## Table Top Options

- White / Black MFMDF with reverse chamfer, polished MDF edge
- Oak veneer with reverse chamfer, polished MDF edge
- Walnut veneer with reverse chamfer, polished MDF edge

## Leg Finishes

- Solid Oak Legs
- Solid Walnut Legs

## About Pullman Chair

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## Resources

- **3D visualisation models**
- **2D DWG and Revit files** are available for all Naughtone products.
- Direct download the files from our website: www.naughtone.com
Pullman Chair with Upholstered Swivelling Plinth

All images shown here and many others can be downloaded from the website www.naughtone.com or please request a link to our Dropbox account.
Pullman Chair with Legs

All images shown here and many others can be downloaded from the website www.naughtone.com or please request a link to our Dropbox account.

Pullman Chair designed by naughtone 2020
1 Pullman Chair with Upholstered Swivelling Plinth
2 Pullman 3 Seat Sofa
3 Knot Table

Images
All images shown here and many others can be downloaded from the website www.naughtone.com or please request a link to our Dropbox account.
Pullman Chair with Upholstered Swivelling Plinth

Knot Table

Pullman Sofa designed by naughtone 2020
Pullman Chair Technical Specifications

Testing
Our seating is designed to meet or exceed all EN performance requirements per EN16139:2013, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests

- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

Flammability
The cold cure foam material has been tested to meet the following standards:

- British standard 5852:2006 Part 2
- Italian standards UNI 9175-CLASS 1.M

The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

- www.kvadrat.dk
- www.camirafabrics.com
- www.butefabrics.com
- www.panaz.com
- www.maharam.com
- www.vescom.com
- www.ultrafabricsllc.com
- www.crestleather.com

Structural Testing Certifications

PUL15H
Pullman Chair with Legs
and Tablet
BS EN 16139:2013, Level 2
Static Load 200kg
ANSI/BIFMA X5.4 - 2012
Static Load 300lbs

PUL15HPL
Pullman Chair with Upholstered Plinth
BS EN 16139, 2013, Level 2
Static Load 200kg
ANSI/BIFMA X5.4 - 2012
Static Load 300lbs

PUL15HSW
Pullman Chair with Upholstered Swivelling Plinth
BS EN 16139, 2013, Level 2
Static Load 200kg
ANSI/BIFMA X5.4 - 2012
Static Load 300lbs

Servicing
If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Warranty
naughtone offers a 7 Year warranty across all products. Details on the terms and conditions of naughtone warranty can be found at naughtone.com/warranty

Measuring Guide
Environment Attributes
• naughtone is FISP and ISO14001 certified
• naughtone is FSC® certified
• 42.7kg total weight
• 15.7% Recyclable (foam, fixings, legs, brackets and plastic fixtures)
• 71.3% Reusable (frame, table top)
• 23.2% Recycled Content (foam, fixings, legs, brackets, plastic fixtures and table top)
• Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)
These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications.

CSR Statement
naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud to be able to offer FSC® certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a ‘bring back’ programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Pullman Chair Environmental Product Summary

Material Percentage Split
- 47.3% Birch Plywood
- 14.9% MDF
- 13% Fabric
- 9% Particleboard
- 7.3% Mild Steel
- 6.5% CMHR Foam
- 1% Mild Steel Zinc Plated
- <1% Stainless Steel
- <1% Polypropylene
- <1% Polyethylene

Recyclable Content
- 15.7% Recyclable
- 71.3% Reusable

Post Consumer Recycled Content
- 23.2%

Recyclable Content Material Percentage Split
- 47.3% Birch Plywood
- 14.9% MDF
- 13% Fabric
- 9% Particleboard
- 7.3% Mild Steel
- 6.5% CMHR Foam

Product Specific Design Statement
The Pullman Chair is available in a range of finishes but for the purpose of this document we have a specific example from the range:

**Pullman Chair with Steel Legs and Tablet**
The Pullman Chair frame is constructed from plywood and particle board then topped with CMHR foams before being upholstered.

The Pullman Chair legs are made from laser cut folded mild steel with the individual laser cut components being folded allowing for minimal additional welding. The legs are finished with a zinc primed polyester powder coat.

The tablet top is CNC cut from white Melamine Faced Medium-density fibreboard, with the raw edge polished and finished with a hard-wearing spray lacquer.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice.
Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly. Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum. All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit. All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product. Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.