ruby

Chair / Barstool



#### **About Ruby**

The Ruby chair is simple and elegant. The broad appeal design has beautiful attention to detail as well as a supportive sitting position.

As a barstool, Ruby has a unique characteristic and offers an enhanced level of comfort and support at a higher posture.

With a moulded polypropylene seat shell, Ruby is wipeable, seamless and hardwearing, making it ideal for the workplace, education, hospitality and residential environments.

- Compliance
   SCS Indoor Advantage™ Gold Certificate
- FSC® certified products available upon request
   naughtone is FISP and ISO14001 certified
- Our chairs are designed to meet or exceed all EN performance requirements per BS EN 16139:2013

### Sizes All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



Ruby Chair 4 Leg Base W 610 D 540 H 785 Seat 430 W 24 D 21.5 H 31 Seat 17





RUBYCHSB4L Ruby Counter Height Stool W 610 D 530 H 995 Seat 640 W 24 D 21 H 39 Seat 25



RUBYCHSBSL Ruby Counter Height Stool on Sled Base W 610 **D** 540 **H** 995 **Seat** 640 W 24 D 21.5 H 39 Seat 25



Ruby Chair Dowel Base W 610 D 530 H 785 Seat 430 W 24 D 21 H 31 Seat 17



Ruby Barstool W 610 **D** 535 **H 1**095 **Seat** 730 W 24 D 21 H 43 Seat 25



mm **W** 610 **D** 565 **H** 1090 **Seat** 730 W 24 D 22 H 43 Seat 28.5

#### **Base Finishes**



Steel 4 Leg White / Black / Chrome



Sled Base White / Black / Chrome



Sled Base RAL Powder Coated 8 x Seat Shell Colours



#### **Seat Shell Colours**



Moss Green RAL 6005







Black Grey RAL 7021









Stone Grey RAL 7030



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## Sizes All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



RUBYCH4S
Ruby Chair with 4 Star Base W 610 D 530 H 795 Seat 440 W 24 D 21 H 31.5 Seat 17.5



RUBYCH5S Ruby Chair with 5 Star Base mm W 635 **D** 635 **H** 795 **Seat** 440 W 25 D 25 H 31.5 Seat 17.5



Ruby Chair with 5 Star Base with Gas Lift W 635 D 635 H 795-895 Seat 440-540 W 25 D 25 H 31.5-35 Seat 17.5-21.5

#### Base Finishes



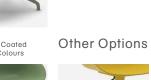
4 Star Base White / Black/ Polished Standard



5 Star Base White / Black/ Polished Standard



5 Star Base RAL Powder Coated



Gas Lift mechanism

## **Seat Shell Colours**













Black Grey RAL 7021

Stone Grey RAL 7030

1 Ruby Chair Dowel Base with Seatpad

Ruby designed by naughtone 2020



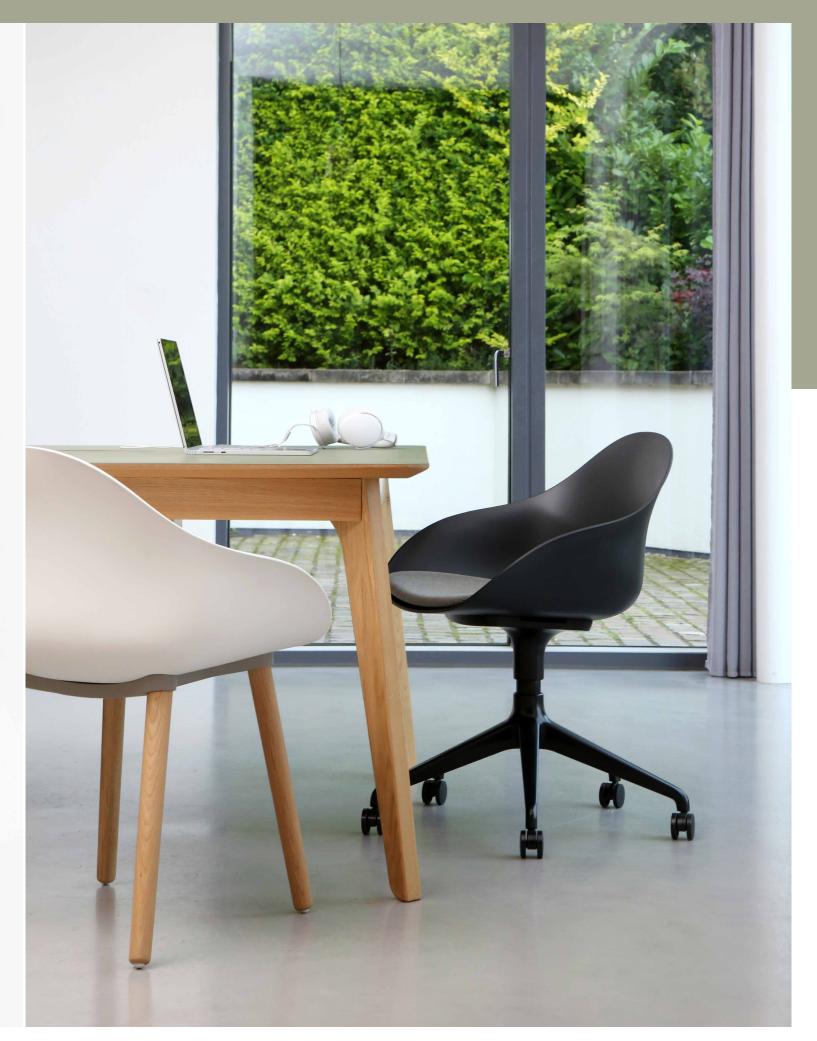
1 Ruby Chair 4 Leg Base 2 Ruby Chair Sled Base





1 Ruby Dowel Base 2 Ruby 5 Star





♠ Ruby Barstool Sled Base ② Ruby Barstool 4 Leg Base **Ruby** designed by naughtone 2020







1 Ruby Chair 4 Star Base 2 Ruby Chair 5 Star Base **Rub**y designed by naughtone 2020





## **Ruby** Chair Technical Specifications

#### **Testing**

Our chairs are designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
- Seat front edge static load test
- Vertical static load on back
- Foot rest and leg rest static load test
- Arm sideways static load test
- Arm downwards static load test
- Vertical upwards static load on arm rests

- Seat and back durability test
- Seat front edge durability test
- Leg forward static load test
- Leg sideways static load test
- Seat impact test
- Back impact test
- Arm impact test

### **Structural Testing Certifications**

RUBYCHB4L Ruby Chair on 4 Leg Base BS EN 16139,2013, Level 2 Static Load 200kg ANSI/BIFMA X5.4 – 2012 Static Load300 lb

#### **RUBYCHBDL**

Ruby Chair on Dowel Base BS EN 16139,2013, Level 2 Static Load 200kg ANSI/BIFMA X5.4 – 2012 Static Load300 lb

#### **Servicing**



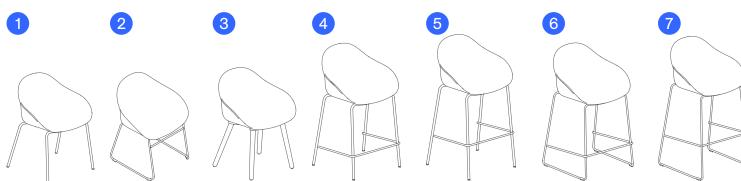
If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

#### Warranty

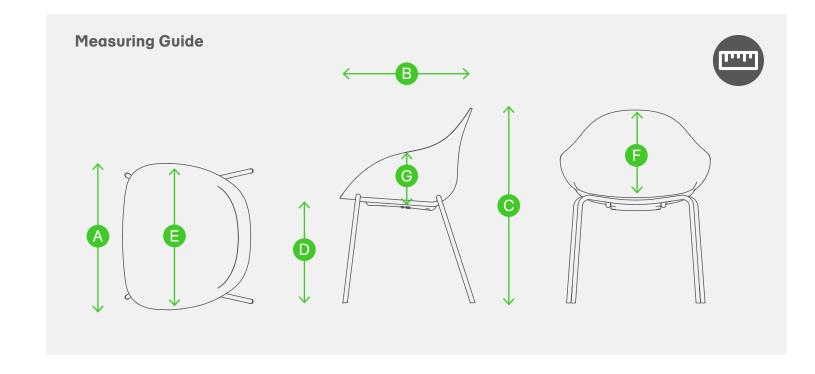


naughtone offers a **10 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at **naughtone.com/warranty** 

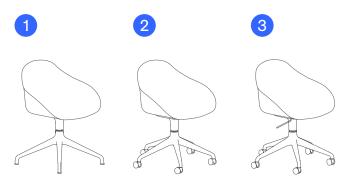
## **Ruby** Chair Technical Specifications



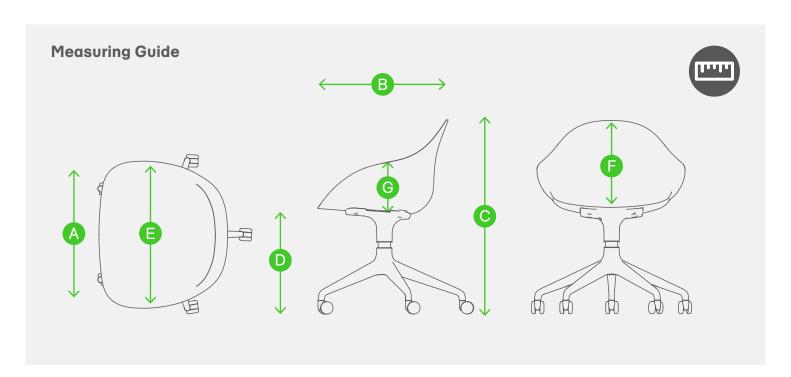
		Ų		Ų	U				
Product Code and Description All dimensions quoted are rour the nearest 5mm or nearest 1/2		A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from Seat to Top	G Weight	H Weight
RUBYCHB4L Ruby Chair with 4 Leg Base	e	610 mm 24 in	540 mm 21.5 in	785 mm 31 in	430 mm 17 in	475 mm 18.5 in	390 mm 15.5 in	175 mm 7 in	7.28 kg 16.05 lbs
RUBYCHBSL Ruby Chair with Sled Base		610 mm 24 in	530 mm 21 in	785 mm 31 in	430 mm 17 in	475 mm 18.5 in	390 mm 15.5 in	175 mm 7 in	10.75 kg 23.69 lbs
RUBYCHBDL Ruby Chair with Dowel Bas	ee	610 mm 24 in	530 mm 21 in	785 mm 31 in	430 mm 17 in	475 mm 18.5 in	390 mm 15.5 in	175 mm 7 in	6.85kg 15.1 lbs
RUBYCHSB4L Ruby Counter F with 4 Leg Base		610 mm 24 in	530 mm 21 in	995 mm 39 in	640 mm 25 in	475 mm 18.5 in	390 mm 15.5 in	175 mm 7 in	9.33 kg 20.56 lbs
RUBYBSB4L Ruby Barstool with 4 Leg Base	e	610 mm 24 in	535 mm 21 in	1095 mm 43 in	730 mm 28.5 in	475 mm 18.5 in	390 mm 15.5 in	175 mm 7 in	9.64 kg 21.25 lbs
RUBYCHBSSL Ruby Counter F with Sled Base	leight Stool	610 mm 24 in	540 mm 21.5 in	995 mm 39 in	640 mm 25 in	475 mm 18.5 in	390 mm 15.5 in	175 mm 7 in	11.37 kg 25.07 lbs
7 RUBYBSBSL Ruby Barstool with Sled Base		610 mm 24 in	565 mm 22 in	1090 mm 43 in	730 mm 28.5 in	475 mm 18.5 in	390 mm 15.5 in	175 mm 7 in	11.83 kg 26.07 lbs



# **Ruby** Chair Technical Specifications



Product Code and Description All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from Seat to Top	G Weight	H Weight
RUBYCH4S Ruby Chair with 4 Star Base	610 mm 24 in	530 mm 21 in	795 mm 31.5 in	440 mm 17.5 in	475 mm 18.5 in	390 mm 15.5 in	175 mm 7 in	11.1 kg 19.88 lbs
RUBYCH5S Ruby Chair with 5 Star Base	635 mm	635 mm	795 mm	440 mm	475 mm	390 mm	175 mm	13.1 kg
	25 in	25 in	31.5 in	17.5 in	18.5 in	15.5 in	7 in	24.28 lbs
RUBYCH5SL Ruby Chair with 5 Star Base and Lift Mechanism	635 mm	635 mm	795-895 mm	440-540 mm	475 mm	390 mm	175 mm	13.1 kg
	25 in	25 in	31.5-35 in	17.5-21.5 in	18.5 in	15.5 in	7 in	24.28 lbs



## **Ruby** Chair Environmental Product Summary



#### **Environment Attributes**

- naughtone is **FISP** and **ISO14001** certified
- naughtone is FSC® certified
- 7.28kg total weight
- 100% Recyclable (shell, frame, fixings)
- 27.9% Recycled Content (frame, fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications







## **Ruby** Chair Environmental Product Summary

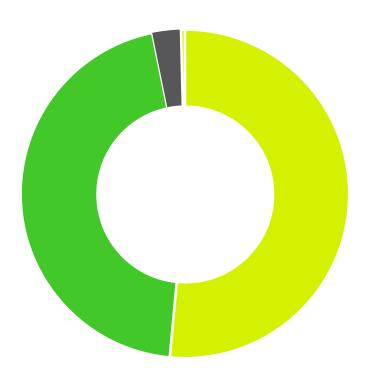
#### **Material Percentage Split**

**51.47**% Polypropylene

45.33% Mild Steel

2.81% Polyethylene

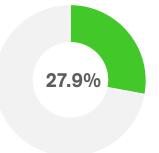
<1% Mild Steel Zinc Plated



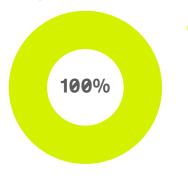
#### **CSR Statement**

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC®certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

## Post Consumer Recycled Content



#### **Recyclable Content**



#### **Product Specific Design Statement**

100% Recyclable

The Ruby chair is available in a range of finishes but for the purpose of this document we have a specific example from the range:

#### Ruby Chair with 4 leg base

The Ruby chair shell is injection moulded in glass fibre filled polypropylene which is a recyclable material

Steel inserts (for affixing bases) are screwed into 4 bosses on the underside of the chair; these can be easily turned out to leave an uncontaminated component for recycling.

The Ruby chair 4 leg base is machine bent from mild steel tube and finished with a polyester powder coat. Polypropylene feet are pushed in to the bottom of the chair legs and are easily removed for recycling. The 4 leg base also has 2 x silicon extrusions clipped to the underside of the frame for chair stacking purposes — again these are dry fixed and easily removed for recycling.

The 4 leg base in screwed to the chair shell with 4 x steel screws.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.

Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages.

This document will be reviewed and updated periodically and is subject to change without notice

# Ruby 5 Star Environmental Product Summary



#### **Environment Attributes**

- naughtone is FISP and ISO14001 certified
- naughtone is FSC® certified
- 13.1kg total weight
- 100% Recyclable (shell, frame, fixings)
- 31.6% Recycled Content (frame, fixings)
- Indoor Advantage™ Gold ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

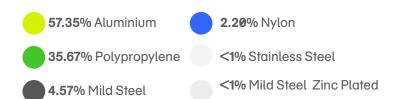
These attributes can help you to achieve criteria towards LEED, BREEAM, Ska and WELL building certifications



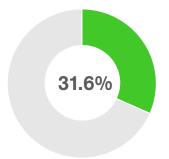


## **Ruby 5 Star** Environmental Product Summary

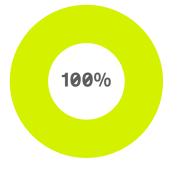
### **Material Percentage Split**

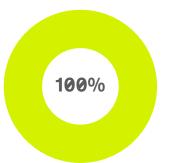


## **Post Consumer Recycled Content**



### **Recyclable Content**





#### **Product Specific Design Statement**

100% Recyclable

The Ruby chair is available in a range of finishes but for the purpose of this document we have a specific example from the range:

#### Ruby Chair with 5 star base

The Ruby chair shell is injection moulded in glass fibre filled polypropylene which is a recyclable

Steel inserts (for affixing bases) are screwed into 4 bosses on the underside of the chair; these can be easily turned out to leave an uncontaminated component for recycling.

The Ruby 5 star base and top plate are made from cast aluminium and are available in either a polished or polyester powder coated finish. The pressure fit castors are removable for ease of recycling.

#### **CSR Statement**

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer FSC®certified upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.





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Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.



Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

## 3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

## 4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

## 5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

## 6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

# naughtone

Useful Beautiful Furniture **British Designed** Since 2005

#### **UK Showroom**

6 Bakers Yard Clerkenwell London EC1R3DD T:+44(0)2038922788

#### **US Showroom**

Suite 11-88 222 Merchandise Mart Plaza Floor 11 Chicago IL60654

#### naughtone HQ

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